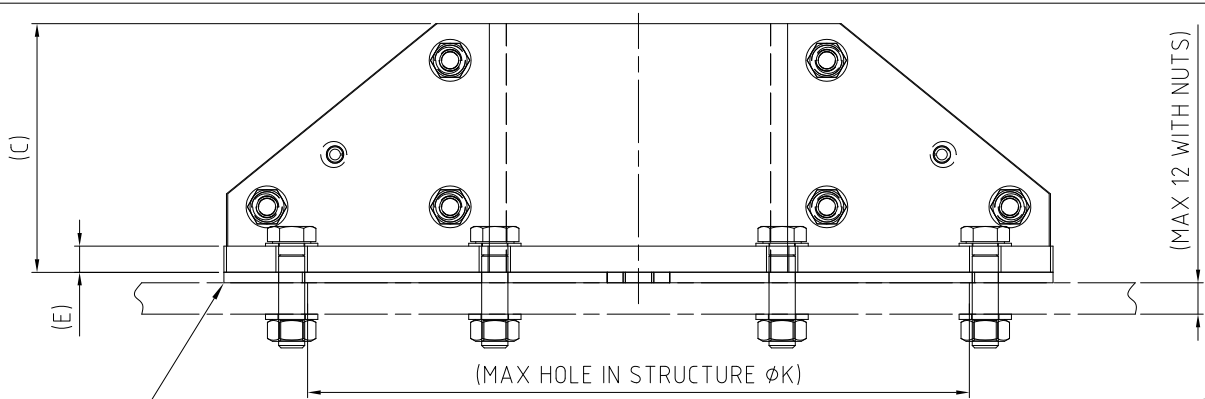
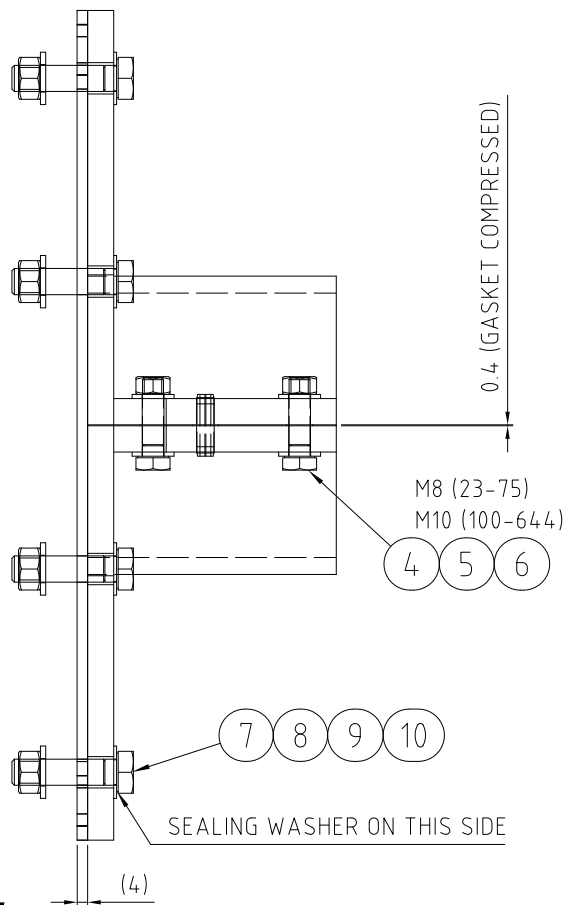
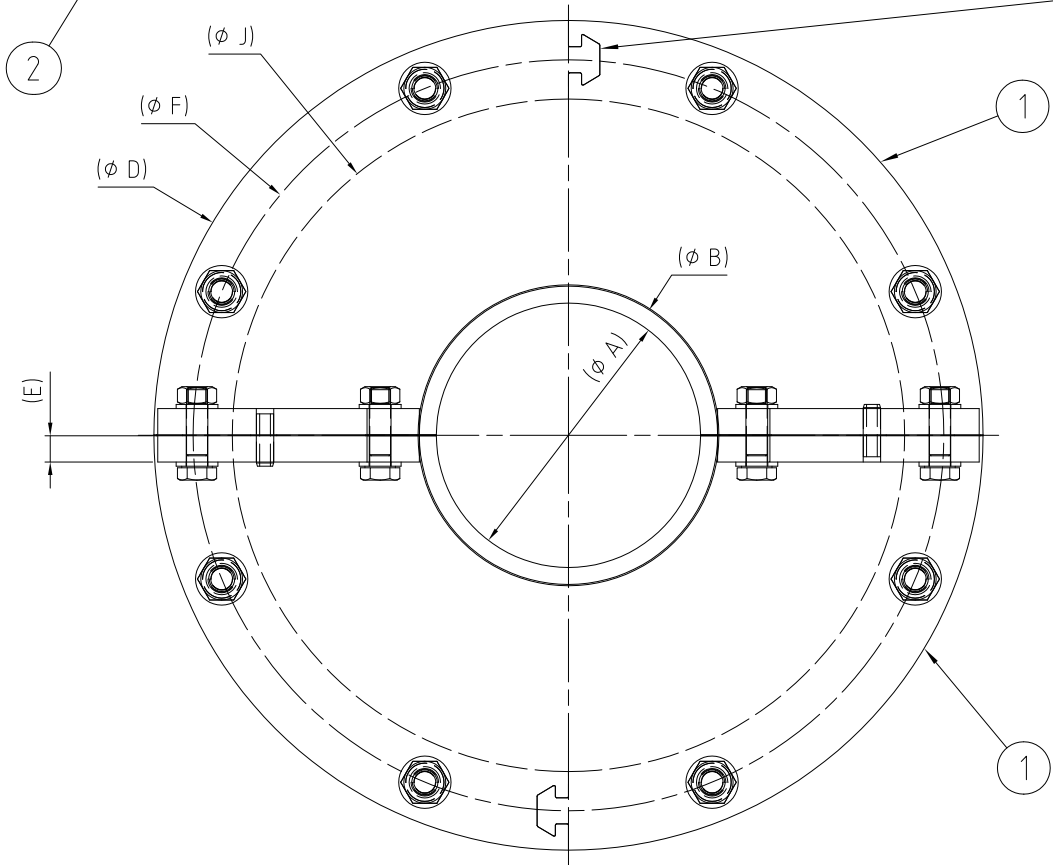




SPLIT OF GASKETS SHALL NOT BE AT THE SAME SPLIT AS THE SLEEVE HALVES

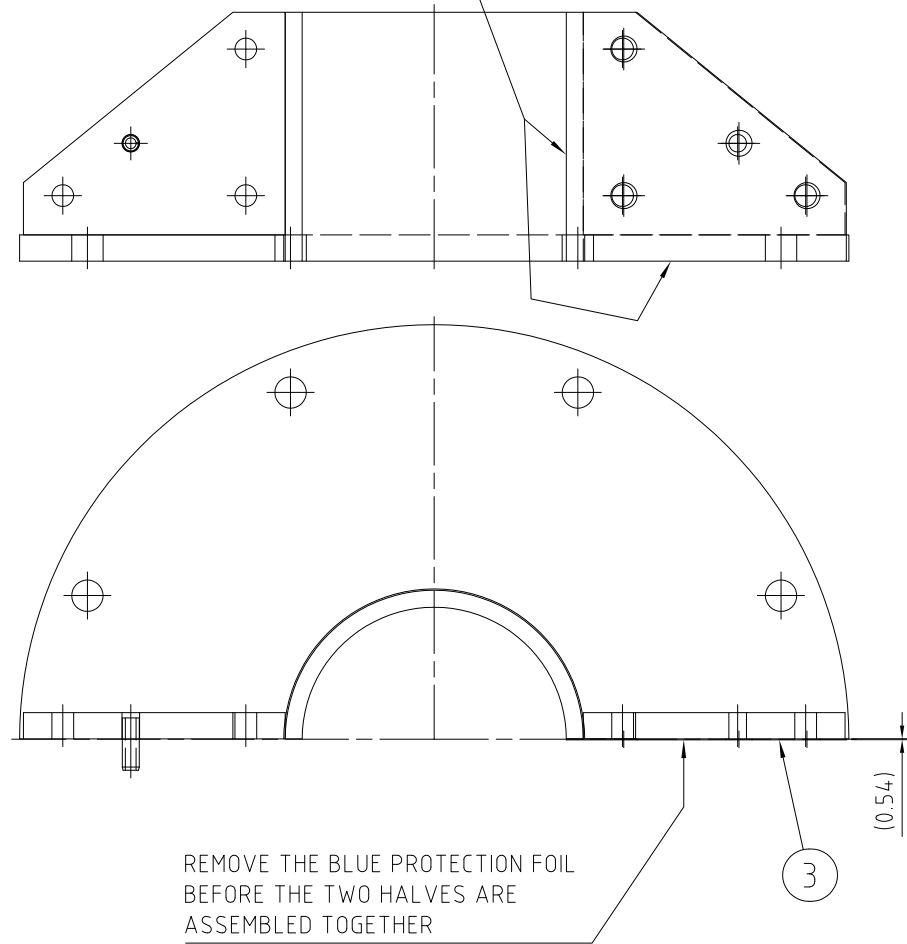


PIPE SPECIFICATION
SEE INFO DRAWING S1017924

SLEEVE											
SLEEVE	A (mm)	B (mm)	C (mm)	D (MM)	E (mm)	F (mm)	G (NO/PCS)	THREADS	H(PCS)	J (mm)	K (mm)
SLFO/RI 23	23,5	32	61	155	6	125	6	M10	2	95	91
SFLO/RI 25	25,5	34	61	157	6	127	6	M10	2	97	93
SLFO/RI 31	31,5	40	61	163	6	133	6	M10	2	103	99
SLFO/RI 43	44	52	91	215	6	185	6	M10	2	155	151
SLFO/RI 50	51	63	91	226	6	196	6	M10	2	166	162
SLFO/RI 68	69,5	83	91	246	6	216	8	M10	2	186	182
SLFO/RI 75	76,5	89	91	252	6	222	8	M10	2	192	188
SLFO/RI 100	101	114	95	317	10	287	8	M12	2	257	253
SLFO/RI 125	126	140	95	343	10	313	10	M12	2	283	279
SLFO/RI 125	126	140	95	343	10	313	10	M12	2	283	279
SLFO/RI 150	151	164	95	367	10	337	10	M12	2	307	303
SLFO/RI 175	176	189	95	392	10	362	10	M12	2	332	328
SLFO/RI 200	201	214	95	417	10	387	12	M12	2	357	353
SLFO/RI 225	227	247	95	450	10	420	12	M12	3	390	386
SLFO/RI 250	252	272	95	475	10	445	14	M12	2+2	415	411
SLFO/RI 300	302	322	95	525	10	495	14	M12	2+2	465	461
SLFO/RI 350	352	372	95	575	10	545	16	M12	4	515	511
SLFO/RI 400	402	422	95	625	10	595	18	M12	3	565	561
SLFO/RI 450	452	472	95	675	10	645	18	M12	2+2	615	611
SLFO/RI 500	502	522	95	725	10	695	20	M12	4	665	661
SLFO/RI 550	552	572	95	775	10	745	22	M12	2+2	715	711
SLFO/RI 600	602	622	95	825	10	795	22	M12	2+2	765	761
SLFO/RI 644	646	666	95	869	10	839	24	M12	4	809	805

D	POS. 5 CHANGED FROM 6 TO 12PCS.	2012-09-03	se-larlar
Rev	Type of revision	Date	Sign

(IF NEEDED FOR REPLACEMENT OF GASKET)
ALIGN GASKET WITH THESE TWO EDGES
(NOTE THAT THE HOLE IS NOT ALWAYS IN CENTER)



REMOVE THE BLUE PROTECTION FOIL
BEFORE THE TWO HALVES ARE
ASSEMBLED TOGETHER

10	G	LOCKING NUT (PLASTIC INSERT)	M6M M10/M12 A4	
9	G	WASHER	BRB M10/M12 A4	
8	G	SEALING WASHER (TRED0)	M12/M10 A4	
7	G	SCREW	M6S M12/M10x40 A4	
6	6	LOCKING NUT (PLASTIC INSERT)	M6M M8/M10 A4	
5	12	WASHER	BRB M8/M10 A4	
4	6	SCREW	M6S M8x35/M10x40 A4	
3	2	EAR GASKET	EPDM T=0.54 (DOUBLE SELF ADH.)	
2	H	FLANGE GASKET	EPDM 50SH BLACK T=4	
1	2	SLEEVE HALF		
Item	Qty	Designation	Specification	NetWeight
ROXTEC INTERNATIONAL AB BOX 540 S-371 23 Karlskrona TEL: +46 455 366700 FAX: +46 455 82012		Designed by se-ronpet Approved by se-ronpet Format A2 Restricted due to	Created Date 2009-07-17 Approved Date 2012-09-03 Title SLFO/RI 23-644 ASSEMBLY Drawing number S1017920	General tolerance ISO 2768-12-m/K EN ISO 1920-B Welded details EN ISO 5817-B EN ISO 10042-B General surface roughness, Ra 12.5 Projection method D